

DAkKS Reg.-Nr.: D-ZP-17361-01-00

1

Welder's qualification test certificate

2 Designation

ISO 9606-1 111 P FW FM1 B t10 PF ml

3 WPS - Reference

111-P-FW-1-PF-10

Examining body DVS PersZert, PZA Baltikum

4 Welder's name

Rasmus Tamm

Reference-No.: EST-SK-11415-9606-1-220407-052 TLM

5 Identification

39104126013

6 Method of identification

Personal code

Photograph

7 Date and place of birth

1991-04-12, Estonia

(if required)

8 Employer

Private client

9 Code / testing standard

DIN EN ISO 9606-1:2017-12

10 Job knowledge

Accepted

11	Variables	Test piece	Range of qualification
12	Welding process(es)	ISO 4063 - 111	111
13	Type of current and polarity	DC+	-
14	Product type (Plate or pipe)	P	P, T (T: D \geq 500 mm; PA,PB: D \geq 75 mm rot.)
15	Type of weld	FW	FW
16	Parent material group(s)	1.2 EN 10025-2:S 355	-
17	Filler material group(s)	FM1	FM1, FM2
18	Filler material (designation)	B ISO 2560-A: E 46 2 B 12 H5	A, RA, RB, RC, RR ,R,B
19	Shielding gas(es)	-	-
20	Auxiliaries	-	-
21	Material thickness (mm)	10	\geq 3.00
22	Pipe outside diameter (mm)		
23	Welding positions	PF	PA, PB, PF
24	Weld details	ml	sl, ml

25 Additional information:

26	Type of test	Performed and acceptable	Not tested
27			
28	Visual testing	X	-
29	Radiographic testing	-	X
30	Fracture test	X	-
31	Bend test	-	X
32	Notch tensile test	-	X
33	Macroscopic examination	-	X
34	Additional tests *	-	X



Stamp:

Place: Tallinn

Revalidation refer to: 9.3.a

Date of welding: 2022-04-07

Valid until: **2025-04-06**

Dipl.- Ing. S. Berzon

Name and signature of examiner or of examining body

35 Remarks:

Reg.No 67/22

36

37 Confirmation of the validity by welding coordinator or examining body DVS-PersZert for the following 6 months (refer to 9.2.)

38	Date	Signature	Position or title
	07.10.2022	<i>[Signature]</i>	Juhataja Liigt
	07.04.2023	<i>[Signature]</i>	Juhataja Liigt
	07.10.2023	<i>[Signature]</i>	Juhataja Liigt

39 * Append separate sheet if necessary

40 Translation on the back