

DAKKS Reg.-Nr.: D-ZP-17361-01-00

1

Welder's qualification test certificate

2 Designation

ISO 9606-1 135 P FW FM1 S t8.0 PF ml

3 WPS - Reference

135-P-FW-1-PF-8/M

Examining body DVS PersZert, PZA Baltikum

4 Welder's name

Rasmus Tamm

Reference-No.: EST-SK-11415-9606-1-200904-109 TLMK

5 Identification

39104126013

6 Method of identification

Personal code

Photograph

7 Date and place of birth

1991-04-12, Estonia

(if required)

8 Employer

Sakala Combimill OÜ

9 Code / testing standard

DIN EN ISO 9606-1:2017-12

10 Job knowledge

Accepted

11	Variables	Test piece	Range of qualification
12	Welding process(es)	ISO 4063 - 135-D	135, 138: -D,-G,-S,-P
13	Type of current and polarity	DC+	-
14	Product type (Plate or pipe)	P	P, T (T: D>=500 mm; PA,PB: D>=75 mm rot.)
15	Type of weld	FW	FW
16	Parent material group(s)	1.2 EN 10025-2 S 355	-
17	Filler material group(s)	FM1	FM1, FM2
18	Filler material (designation)	S ISO 14341-A G3Si1	S, M
19	Shielding gas(es)	M21 ISO 14175	-
20	Auxiliaries	-	-
21	Material thickness (mm)	8,0	>=3.00
22	Pipe outside diameter (mm)		
23	Welding positions	PF	PA, PB, PF
24	Weld details	ml	sl, ml







25 Additional information:

26	Type of test	Performed and acceptable	Not tested
27			
28	Visual testing	X	-
29	Radiographic testing	-	X
30	Fracture test	X	-
31	Bend test	-	X
32	Notch tensile test	-	X
33	Macroscopic examination	-	X
34	Additional tests *	-	X

35 Remarks: Reg.No 115/20

36

37 Confirmation of the validity by welding coordinator or examining body DVS-PersZert for the following 6 months (refer to 9.2.)

38	Date	Signature	Position or title
	04.03.2021		Jahatone Liige
	04.09.2021		Jahatone Liige
	04.03.2022		Jahatone Liige
	04.09.2022		Jahatone Liige
	04.03.2023		Jahatone Liige
	04.09.2023		Jahatone Liige

39 * Append separate sheet if necessary

40 Translation on the back




Stamp:

Place: Tallinn

Revalidation refer to: 9.3.a

Date of welding: 2020-09-04

Valid until: 2023-09-03


Dipl.- Ing. S. Berzon

Name and signature of examiner or of examining body